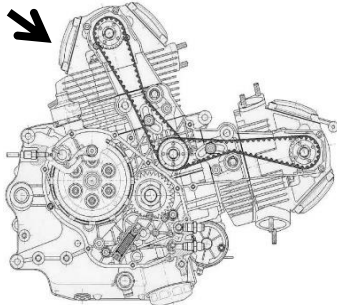
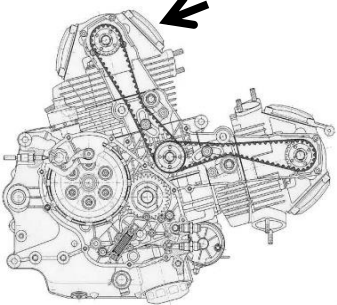
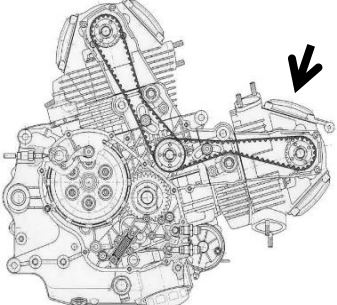
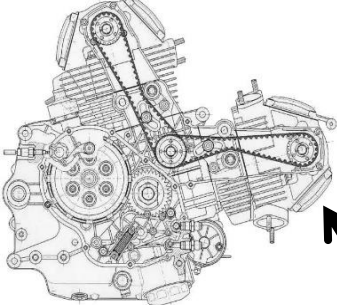


Desmodue Valve Adjustment Shim Calculations

Bike: S2R800 Mileage: 9,000 (5750) Matrix S2R - 2006 Engine #RAA6013461
 Owner: Vince Date: 4/23/2017

Conversion charts	Value	Converted
Metric to English	0.100	0.004
English to Metric	0.004	0.102

Required for calculations Input recommended shim clearance	Opener shim (mm)	Closer shim (mm)
	0.101	0.050
	0.150	0.050
	0.050	0.000

Valve Type	Input values in blank cells			Calculated information		
		Unloaded Gap	Loaded Gap		Opener shim	Closer shim
Vertical cylinder exhaust valve 	STEP 1			Result of step 1		
	Measured gap values	0.130	0.200	Actual GAP values	0.130	0.070
	STEP 2	Opener shim	Closer shim	Recommended shim	4.379	6.870
	Current shim size	4.350	6.850	Estimated clearance with new shim installed	0.080	0.030
	STEP 3	Opener shim	Closer shim			
Actual shim used	4.400	6.890	Result of step 4			
STEP 4	Unloaded Gap	Loaded Gap	New actual gap	0.080	0.050	
Measured gap values	0.080	0.130				
Vertical cylinder intake valve 	STEP 1			Result of step 1		
	Measured gap values	0.100	0.150	Actual GAP values	0.100	0.050
	STEP 2	Opener shim	Closer shim	Recommended shim		
	Current shim size			Estimated clearance with new shim installed		
	STEP 3	Opener shim	Closer shim			
Actual shim used			Result of step 4			
STEP 4	Unloaded Gap	Loaded Gap	New actual gap			
Measured gap values						
Horizontal cylinder intake valve 	STEP 1			Result of step 1		
	Measured gap values	0.100	0.150	Actual GAP values	0.100	0.050
	STEP 2	Opener shim	Closer shim	Recommended shim		
	Current shim size			Estimated clearance with new shim installed		
	STEP 3	Opener shim	Closer shim			
Actual shim used			Result of step 4			
STEP 4	Unloaded Gap	Loaded Gap	New actual gap			
Measured gap values						
Horizontal cylinder exhaust valve 	STEP 1			Result of step 1		
	Measured gap values	0.130	0.200	Actual GAP values	0.130	0.070
	STEP 2	Opener shim	Closer shim	Recommended shim	4.329	6.900
	Current shim size	4.300	6.880	Estimated clearance with new shim installed	0.080	0.060
	STEP 3	Opener shim	Closer shim			
Actual shim used	4.350	6.890	Result of step 4			
STEP 4	Unloaded Gap	Loaded Gap	New actual gap	0.090	0.060	
Measured gap values	0.090	0.150				