

Unloaded Clearance = Opener Clearance

Closer Clearance = Loaded Clearance - Unloaded Clearance

Measurement

New Value

		Measured Opener Clearance (A)	Measured Opener Clearance (B) = (A-B)	Calculated Closer Clearance C	Recommended Clearance Opener (F)	Recommended Clearance Closer (G)	Opener Shim Size (D)	Closer Shim Size (E)	Recommended Opener Shim Size (NEW SHIM) D-(F-B)	Recommended Closer Shim Size (NEW SHIM) E-(G-C)	
Vertical	Intake	Loaded (A)	0.005								
		Left Unloaded (B)	0.004	0.004	0.001	0.004	0.002	0	0	0	-0.001
	Right	Loaded (A)	0.005								
		Unloaded (B)	0.004	0.004	0.001	0.004	0.002	0	0	0	-0.001
	Exhaust	Loaded (A)	0.006								
		Left Unloaded (B)	0.005	0.005	0.001	0.004	0.002	0	0	0.001	-0.001
Right	Loaded (A)	0.008									
Unloaded (B)	0.006	0.006	0.002	0.004	0.002	0	0	0.002	0		

		Measured Opener Clearance (A)	Measured Opener Clearance (B)	Calculated Closer Clearance (A-B)	Recommended Clearance Opener (F)	Recommended Clearance Closer (G)	Opener Shim Size (D)	Closer Shim Size (E)	Recommended Opener Shim Size (NEW SHIM) D-(F-B)	Recommended Closer Shim Size (NEW SHIM) E-(G-C)	
Horizontal	Intake	Loaded (A)	0.005								
		Left Unloaded (B)	0.004	0.004	0.001	0.004	0.002	0	0	0	-0.001
	Right	Loaded (A)	0.005								
		Unloaded (B)	0.004	0.004	0.001	0.004	0.002	0	0	0	-0.001
	Exhaust	Loaded (A)	0.005								
		Left Unloaded (B)	0.004	0.004	0.001	0.004	0.002	0	0	0	-0.001
Right	Loaded (A)	0.005									
Unloaded (B)	0.004	0.004	0.001	0.004	0.002	0	0	0	-0.001		