

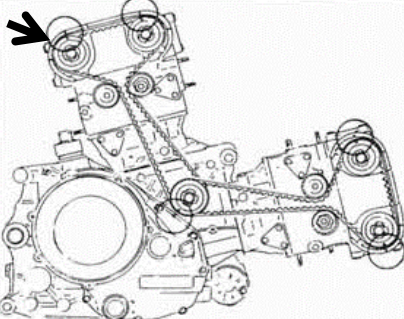
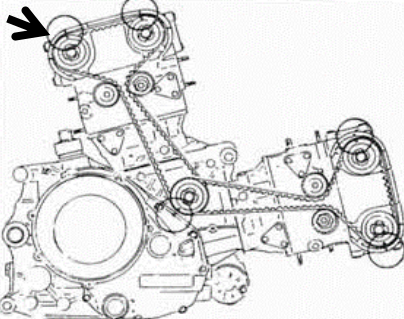
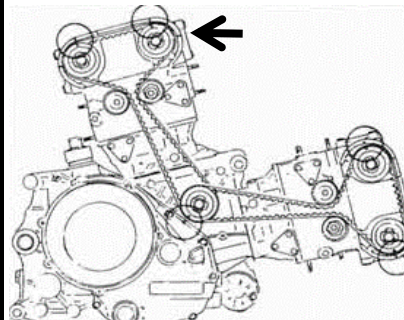
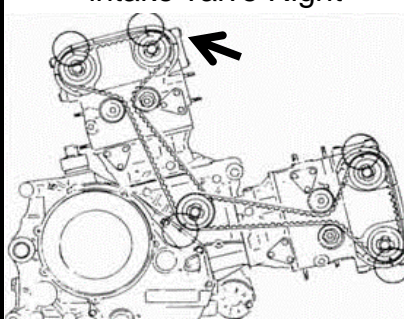
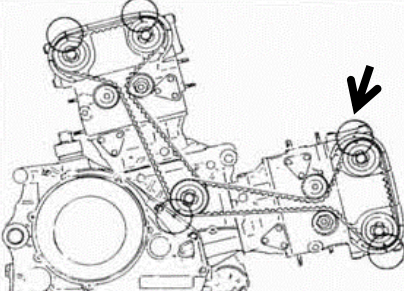
Desmoquatro Valve Adjustment Shim Calculations

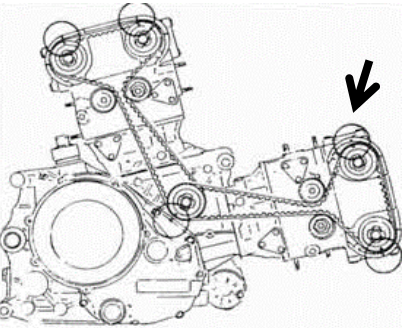
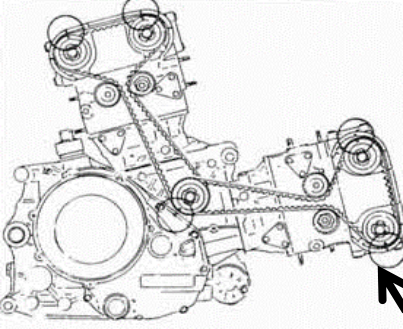
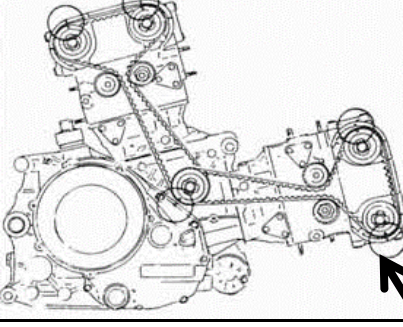
Bike: ST4s Mileage: 15,320
 Owner: Vinnie Date: 2/9/2012

Conversion charts	Value	Converted
Metric to English	0.13	0.0051
English to Metric	0.004	0.10

inch
mm

Ducati rec opn.05mm-.18mm clsr.15mm-.25mm opn.05mm-.23mm clsr.10mm-.20mm	Required for calculations Input recommended shim clearance (LT)	Intake Opener shim	Intake Closer shim
		0.004	0.004
		Exhaust Opener shim	Exhaust Closer shim
		0.006	0.004

Vertical cylinder exhaust valve Left 	Input values in blank cells			Calculated information		
		Unloaded Gap	Loaded Gap		Opener shim	Closer shim
STEP 1 Measured gap values	0.005	0.006	Result of step 1 Actual GAP values	0.005	0.001	
STEP 2 Current shim size			Recommended shim			
STEP 3 Actual shim used			Estimated clearance with new shim installed			
STEP 4 Measured gap values			Result of step 4 New actual gap			
Vertical cylinder exhaust valve Right 	Input values in blank cells			Calculated information		
STEP 1 Measured gap values	0.006	0.008	Result of step 1 Actual GAP values	0.006	0.002	
STEP 2 Current shim size			Recommended shim			
STEP 3 Actual shim used			Estimated clearance with new shim installed			
STEP 4 Measured gap values			Result of step 4 New actual gap			
Vertical cylinder intake valve Left 	Input values in blank cells			Calculated information		
STEP 1 Measured gap values	0.004	0.005	Result of step 1 Actual GAP values	0.004	0.001	
STEP 2 Current shim size			Recommended shim			
STEP 3 Actual shim used			Estimated clearance with new shim installed			
STEP 4 Measured gap values			Result of step 4 New actual gap			
Vertical cylinder intake valve Right 	Input values in blank cells			Calculated information		
STEP 1 Measured gap values	0.004	0.005	Result of step 1 Actual GAP values	0.004	0.001	
STEP 2 Current shim size			Recommended shim			
STEP 3 Actual shim used			Estimated clearance with new shim installed			
STEP 4 Measured gap values			Result of step 4 New actual gap			
Horizontal cylinder intake valve Left 	Input values in blank cells			Calculated information		
STEP 1 Measured gap values	0.004	0.005	Result of step 1 Actual GAP values	0.004	0.001	
STEP 2 Current shim size			Recommended shim			
STEP 3 Actual shim used			Estimated clearance with new shim installed			
STEP 4 Measured gap values			Result of step 4			

	Measured gap values			New actual gap		
Horizontal cylinder intake valve Right 	Input values in blank cells			Calculated information		
	STEP 1 Measured gap values	Unloaded Gap 0.004	Loaded Gap 0.005	Result of step 1 Actual GAP values	Opener shim 0.004	Closer shim 0.001
	STEP 2 Current shim size	Opener shim	Closer shim	Recommended shim		
	STEP 3 Actual shim used	Opener shim	Closer shim	Estimated clearance with new shim installed		
	STEP 4 Measured gap values	Unloaded Gap	Loaded Gap	Result of step 4 New actual gap		
Horizontal cylinder exhaust valve Left 	Input values in blank cells			Calculated information		
	STEP 1 Measured gap values	Unloaded Gap 0.004	Loaded Gap 0.005	Result of step 1 Actual GAP values	Opener shim 0.004	Closer shim 0.001
	STEP 2 Current shim size	Opener shim	Closer shim	Recommended shim		
	STEP 3 Actual shim used	Opener shim	Closer shim	Estimated clearance with new shim installed		
	STEP 4 Measured gap values	Unloaded Gap	Loaded Gap	Result of step 4 New actual gap		
Horizontal cylinder exhaust valve Right 	Input values in blank cells			Calculated information		
	STEP 1 Measured gap values	Unloaded Gap 0.004	Loaded Gap 0.005	Result of step 1 Actual GAP values	Opener shim 0.004	Closer shim 0.001
	STEP 2 Current shim size	Opener shim	Closer shim	Recommended shim		
	STEP 3 Actual shim used	Opener shim	Closer shim	Estimated clearance with new shim installed		
	STEP 4 Measured gap values	Unloaded Gap	Loaded Gap	Result of step 4 New actual gap		