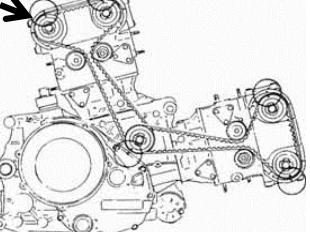
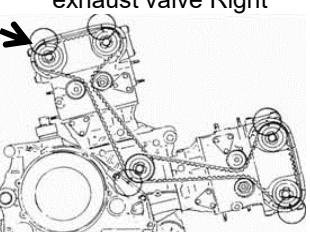
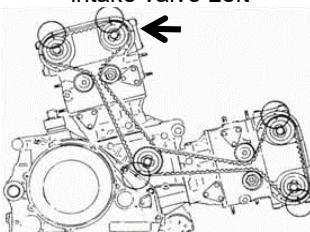
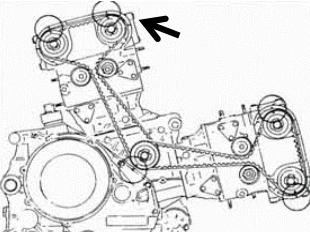
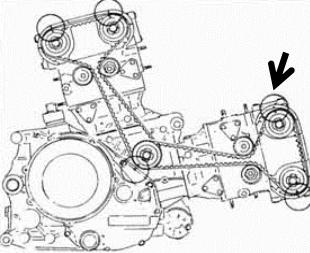
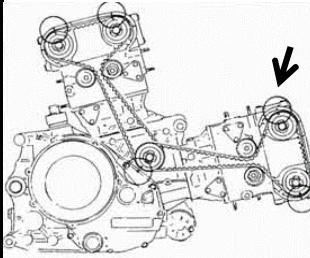
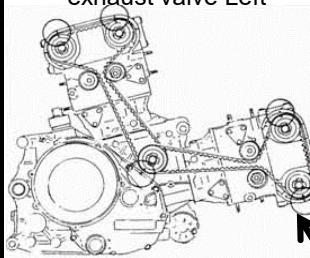
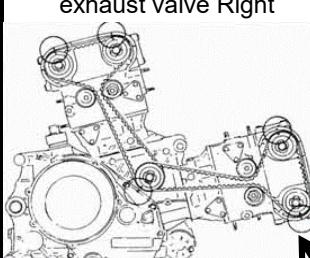


## Testastretta Valve Adjustment Shim Calculations

Bike:	998sFE		Mileage:	12,440	
Owner:	Vinnie		Date:	4/8/2017	
Conversion charts	Value	Converted	Ducati rec		Intake Opener shim
Metric to English	0.1800	0.0071	.18mm-.23mm		Intake Closer shim
English to Metric	0.0052	0.1321	.13mm-.18mm		Exhaust Opener shim
			inch	Required for calculations Input recommended shim clearance (LT) in mm	0.180
			mm		0.130
			Ducati Op Spec	Opener	0.180
				Closer	0.230
					0.130
					0.180

Vertical cylinder exhaust valve Left	Input values in blank cells			Calculated information		
	Opener Gap	Closer Gap	Diff from Spec value	Opener shim	Closer shim	
	STEP 1 Measured gap values	0.180	0.200	Diff from Spec value	0	0.070
	STEP 2 Current shim size	2.900	3.140	Recommended shim	2.900	3.210
	STEP 3 Actual shim used	2.900	3.210	Estimated new clearance with new shim	0.180	0.130
	STEP 4 Measured gap values			New actual gap		
	Input values in blank cells			Calculated information		
	Opener Gap	Closer Gap	Diff from Spec value	Opener shim	Closer shim	
	STEP 1 Measured gap values	0.180	0.150	Diff from Spec value	0	0.020
	STEP 2 Current shim size	2.820		Recommended shim	2.820	
	Opener shim	Closer shim	Estimated new clearance with new shim			
	STEP 3 Actual shim used			New actual gap		
	STEP 4 Measured gap values					
	Input values in blank cells			Calculated information		
	Opener Gap	Closer Gap	Diff from Spec value	Opener shim	Closer shim	
	STEP 1 Measured gap values	0.150	0.180	Diff from Spec value	-0.03	0.050
	STEP 2 Current shim size	2.920	3.090	Recommended shim	2.890	3.140
	STEP 3 Actual shim used		3.120	Estimated new clearance with new shim		0.150
	STEP 4 Measured gap values			New actual gap		
	Input values in blank cells			Calculated information		
	Opener Gap	Closer Gap	Diff from Spec value	Opener shim	Closer shim	
	STEP 1 Measured gap values	0.150	0.200	Diff from Spec value	-0.03	0.070
	STEP 2 Current shim size	2.880	3.080	Recommended shim	2.850	3.150
	STEP 3 Actual shim used	2.860	3.150	Estimated new clearance with new shim	0.170	0.130
	STEP 4 Measured gap values			New actual gap		

	Input values in blank cells			Calculated information		
		Opener shim	Closer shim		Opener shim	Closer shim
	<b>STEP 1</b> Measured gap values	Opener Gap 0.150	Closer Gap 0.200	Diff from Spec value	-0.03	0.070
	<b>STEP 2</b> Current shim size	Opener shim 2.980	Closer shim 3.050	<b>Recommended shim</b>	<b>2.950</b>	<b>3.120</b>
	<b>STEP 3</b> Actual shim used	Opener shim 2.970	Closer shim 3.100	Estimated new clearance with new shim	0.160	0.150
	<b>STEP 4</b> Measured gap values	Opener Gap	Closer Gap	New actual gap		
	<b>STEP 1</b> Measured gap values	Opener Gap 0.150	Closer Gap 0.180	Diff from Spec value	-0.03	0.050
	<b>STEP 2</b> Current shim size	Opener shim 2.900	Closer shim 3.100	<b>Recommended shim</b>	<b>2.870</b>	<b>3.150</b>
	<b>STEP 3</b> Actual shim used	Opener shim 2.870	Closer shim 3.150	Estimated new clearance with new shim	0.180	0.130
	<b>STEP 4</b> Measured gap values	Opener Gap	Closer Gap	New actual gap		
	<b>STEP 1</b> Measured gap values	Opener Gap 0.200	Closer Gap 0.180	Diff from Spec value	0.02	0.050
	<b>STEP 2</b> Current shim size	Opener shim 2.900	Closer shim 3.080	<b>Recommended shim</b>	<b>2.920</b>	<b>3.130</b>
	<b>STEP 3</b> Actual shim used	Opener shim 2.910	Closer shim 3.100	Estimated new clearance with new shim	0.190	0.160
	<b>STEP 4</b> Measured gap values	Opener Gap	Closer Gap	New actual gap		
	<b>STEP 1</b> Measured gap values	Opener Gap 0.180	Closer Gap 0.180	Diff from Spec value	0	0.050
	<b>STEP 2</b> Current shim size	Opener shim 2.920	Closer shim 3.070	<b>Recommended shim</b>	<b>2.920</b>	<b>3.120</b>
	<b>STEP 3</b> Actual shim used	Opener shim 2.920	Closer shim 3.100	Estimated new clearance with new shim	0.180	0.150
	<b>STEP 4</b> Measured gap values	Opener Gap	Closer Gap	New actual gap		